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1 Open the hinged lid. 2 Remove the cartridge cover located on the bottom of the Compact controller. 3 Push the communication adapter ' s connector into the Compact controller ' s. port 2 connector until it "clicks". 4 Look in

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Twido programmable controllers
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Twido Programming Manual 1 Open the hinged lid. 2 Remove the cartridge cover located on the bottom of the Compact controller. 3 Push the communication adapter ' s connector into the Compact controller ' s. port 2 connector until it "clicks". 4 Look in the opening at the bottom of the Compact controller where the cartridge. Page 4/25

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This is the Software Reference manual for Twido programmable controllers and consists of the following major parts:

- zDescription of the Twido programming software and an introduction to the fundamentals needed to program Twido controllers.
- zDescription of communications, managing analog I/O, installing the AS-Interface

Programming Guide

For information on Twido controller hardware and programming using the List and Ladder languages, see the TwidoSoft User Reference Manual. For context sensitive help, click on the Help buttons in dialog boxes.

Conventions The following typographic conventions are used in this operation guide.

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Twido TwidoSoft Operation Guide
Online Help

Document Scope This is the Software Reference manual for Twido programmable controllers and consists of the following major parts: I Description of the Twido programming software and an introduction to the fundamentals needed to program Twido controllers. I Description of communications, managing analog I/O, and other special functions.

Twido Programmable Controllers
Software Reference Guide
Document Scope This is the Software Reference manual for Twido programmable controllers and

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consists of the following major parts:

- zDescription of the Twido programming software and an introduction to the fundamentals needed to program Twido controllers.
- zDescription of communications, managing analog I/O, installing the AS-Interface

Twido programmable controllers
Software Reference Guide
The TwidoSuite programming software runs on a PC that connects to the RS-485 programming port on the Twido PLC. You need to make the connection with a special TSXPCX1031 programming serial cable, which ships with the software.

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Twido Overview 14 35011387
05/2009 About Twido Introduction
The Twido controller is available in the two following models: zCompact Bases zModular Bases Compact bases are available with 10, 16, 24 or 40 I/Os. Modular bases are available with either 20 or 40 I/Os. Additional I/O can be added to the bases using expansion I/O modules. They are:

Modular and Compact Bases Hardware Guide

We have been using the Serial Cable to talk with the PLC so far. Let's take the next step and set up the configuration to talk to the PLC over an Ethernet Ca...

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(Establishing Communication ...
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Choose Setup Language then click
“ OK ” . +3 : To continue , click
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project with network as modbus rtu
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19200,parity=even,stop=1,data bits=8,com port=com2 3-created a variable with type=discreat, device address %m0,source=external 4-i m just created a circle and in its visible tab i check blinking animation and and selected the varibale %m0 which i created above ...

Twido with Magelis XBT-N401 -
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