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This full workshop manual set complete with the TKS Turn Key Start Carburetor supplement covers every component, service and repair procedure in full Mercury factory specification with clear concise step by step photographs and technical drawings for the 3.0L 181 CID with torque setting values throughout where required for fasteners, below is an exhaustive list of the items covered within this set.

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NOTE: Refer to MerCruiser Stern Drive Service Manual for stern drive unit removal and installation if necessary - Fresh Water Areas - Every 50 Hours of operation essential. Page 17: Layout CAUTION CAUTION Seawater section of cooling system MUST BE A discharged battery can be damaged by freezing - COMPLETELY drained for winter storage, or immediately after cold weather use, if the possibility of ...

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