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My experience has focused so much on the Red Book, creating cells and making the WIP flow that I tend to forget about all the other things that go into achieving total product flow. The support functions such as material handling and purchased In today's lean discussions there is so much about leadership and kata, but very little about the nuts and bolts of core lean principles such as flow.

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Making Materials Flow - Lean Manufacturing

Making Materials Flow (Introduction) Harris, Rick; Chris Harris; and Earl Wilson. 9/15/2003. "Because continuous flow is a major objective of lean production, we have worked hard over many years to create truly continuous flow in the shop-floor activities we have managed. In the past few years, we've increasingly noted companies making progress in creating areas of continuous flow as more and more managers hear about value-stream mapping and grasp the power of continuous-flow cells."

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developed as a methodology to make production processes highly efficient, lean techniques have been adopted by more than 72 percent of machine shops across the country.

Understanding the Principle of Flow in Lean Manufacturing

Making Materials Flow describes in plain language another step in implementing a complete lean business system: how to supply purchased parts to the value stream in order to support continuous flow. The problem many companies face is how to sustain steady output in a continuous flow cell.

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Making materials flow: a lean material-handling guide for operations, production-control, and engineering professionals. Rick Harris, Chris Harris, Earl Wilson. Lean Enterprise Institute, 2003 - Education - 93 pages. 1 Review .

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Making Materials Flow – Harris Lean Systems, Inc.

“Apex Tube Company is a typical discrete parts manufacturer, making fuel lines for cars, trucks, and heavy equipment. Several years ago, Apex responded to pressure from its customers for lower prices, higher quality, more frequent deliveries, and more rapid response to changing demands by taking a hard look at its manufacturing operations.” One facility – the example used ...

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