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Disconnect the  
eight fuel injector  
electrical

connectors. 4.6L

engines 10.

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Remove the nut  
and disconnect the  
brake booster  
vacuum hose and  
bracket 5.4L  
engines 11.

Remove the brake  
booster bracket  
and tube.

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steering column  
shaft in the

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steering column  
lock cylinder  
housing. Install the  
steering column  
bearing tolerance  
ring on the steering  
column shaft. 17.

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Remove the  
crankcase  
ventilation tube  
and the idle air  
control (IAC) valve  
fresh air tube. 11.  
Disconnect the  
exhaust gas  
recirculation (EGR)  
valve vacuum line  
and the main  
vacuum harness.



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FI (1988) Courier

L4-2299cc Courier

(1982) Escort.Orion

1991 (08.1990-09

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CHECK THE  
TRANSFER CASE  
SHIFT RELAYS COIL  
ACTIVATION —  
MONITOR THE GEM  
PIDS MTR\_CCW  
AND MTR\_CW  
Monitor the GEM  
PIDs MTR\_CCW and  
MTR\_CW while

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triggering the GEM  
active command  
CW/CCW ON. Do  
the GEM PIDs  
MTR\_CCW and  
MTR\_CW indicate  
ON---? GO to A25.

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Intake Manifold —

5.4L Removal

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vehicles 1. If  
equipped with  
power seats, move  
the seat fully  
rearward. 2. Page 2  
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