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Annotation

Since

its invention in 1947,

the use of three-axis

curvature data for the

control of machine

tool motion for use in

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Programming continues to focus on the basic fundamentals of numerical control (NC) programming. Over the past eight to ten years, a certain amount of de facto standardization has taken place in the manufacture of NC controls. Although each manufacturer

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offers a host of
different options

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The history of
numerical control
began when the
automation of
machine tools first
incorporated
concepts of

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Abstractly

programmable logic,
and it continues
today with the

ongoing evolution of
computer numerical
control technology.

The first NC machines
were built in the
1940s and 1950s,
based on existing
tools that were
modified with motors
that moved the

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controls to follow points fed into the system on punched tape. These early servomechanisms were rapidly augmented with analog and digital compu

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