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internals with
the slow-speed
"backgear"
engaged - the
dog-clutch has
been slid
forwards into
engagement with
the Bull Wheel.
The re-
positioned drive
system shows
that the "14"

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Manual was not just a "12" with an increased centre height but a completely re-engineered lathe that shared with it only a few minor parts.

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14 Lathe*

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I just picked up
a good condition
Celtic 14 lathe,
made in Belgium
by Mondiale.

It's the older
of the two
styles I've
seen, but
haven't found a
serial number

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yet to date it.

I got hold of a user manual in French, and am planning to translate it to figure out lubrication etc. In the meantime, though, I'm hoping someone here has used one of these lathes and can

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Manual on the
dials and
controls ...

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(Mondiale) 14
lathe controls -
Practical
Machinist
Celtic 14 Celtic
17 Celtic 20 Mk.
2 Celtic Lathes
Designed for
heavy-duty use

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in industry and repair workshops the 8.5" centre height by 30, 40, 60 or 80 inches between-centres Mondiale Celtic "17" owed little other than general design parameters to the smaller machines in the

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Lathes Largest
of the Celtic
range, the 10"

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centre height by
40, 60, 80, or
100 inches
between-centres
Mondiale Celtic
"20" was
designed along
very similar
lines to the
Company's
smaller lathes,
even to a V-belt
drive headstock.
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angular styling)
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Maintenance
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Sectional
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Includes
reproductions of
the lathe's
screwcutting,
power-feed and
spindle speed

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14 and Gallic

350 Lathes (the

"14" is name

given to the

model with a

14-inch swing,

the 350 is the

metric name for

the same 350mm

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