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Although not the first V-8 engine ever produced, Henry Ford's side-valve V-8, launched in 1932, certainly qualified as the first mass-produced V-8 sold to the public. Because of Henry Ford's stubbornness, the first versions were less than ideal. The technology was in its infancy and cost-cutting measures limited the output and reliability of the early models. Over time, however, the "Flattie" became the go-to powerplant for a whole generation of new hobbyists who were called "hot rodders." The engine maintained its position in the hobby well into the 1950s, even when more modern

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overhead-valve designs started coming out of Detroit. It's hard to overstate the impact that this simple little engine had on a whole generation of enthusiasts. Even today, people choose a flathead for period-correct builds over far more powerful options. The style and sound of a modified flathead is an iconic part of American history. In *Ford Flathead Engines: How to Rebuild & Modify*, veteran author Tony Thacker and flathead guru of H&H Flatheads, Mike Herman, take you step-by-step through rebuilding a vintage flathead. One of the most important steps is to actually find a good, usable core; many have been sitting

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for a very long time and the engine design is prone to cracking. Running changes are also an important consideration when selecting a core, and include cooling system, ignition, and transmission mount. After you have selected a core, Thacker and Herman take you through the entire process of a rebuild, including teardown, parts inspection, machine shop processes, replacement part selection, re-assembly, start up, and break-in. Also covered is a unique performance build completed at the H&H shop for legendary race car team manager and all-around enthusiast Ray Evernham. It all adds up to more than 500

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color photos and insider tips on building what could be called the most iconic engine ever built, the Ford flathead V-8.

Engine production for the typical car manufactured today is a study in mass production. Benefits in the manufacturing process for the manufacturer often run counter to the interests of the end user. What speeds up production and saves manufacturing costs results in an engine that is made to fall within a wide set of standards and specifications, often not optimized to meet the original design. In

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short, cheap and fast engine production results in a sloppy final product. Of course, this is not what enthusiasts want out of their engines. To maximize the performance of any engine, it must be balanced and blueprinted to the exact tolerances that the factory should have adhered to in the first place. Four cylinder, V-8, American or import, the performance of all engines is greatly improved by balancing and blueprinting. Dedicated enthusiasts and professional racers balance and blueprint their engines because the engines will produce more horsepower and torque, more

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efficiently use fuel, run cooler and last longer. In this book, expert engine builder and veteran author Mike Mavrigian explains and illustrates the most discriminating engine building techniques and perform detailed procedures, so the engine is perfectly balanced, matched, and optimized. Balancing and blueprinting is a time consuming and exacting process, but the investment in time pays off with superior performance. Through the process, you carefully measure, adjust, machine and fit each part together with precision tolerances, optimizing the design and maximizing

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performance. The book covers the block, crankshaft, connecting rods, pistons, cylinder heads, intake manifolds, camshaft, measuring tools and final assembly techniques. For more than 50 years, balancing and blueprinting has been an accepted and common practice for maximi

"One thing have I desired of the LORD, that will I seek after; that I may dwell in the

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house of the LORD all the days of my life, to behold the beauty of the LORD, and to enquire in his temple." -Psalm 27:4, KJV The Psalms are treasures from those who earnestly sought the face of God. They are honest messages of sorrow, joy, praise, and wisdom from real people who experienced real struggles. In the psalmists' words we see their hearts open before God. In *Seeking the Face of God*, Martyn Lloyd-Jones unpacks nine passages from the Psalms and weaves them together with the everyday life of the world in which we live. His reflections are practical, powerful, and profound. For those just beginning to study

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the Psalms as well as those who know them well and wish to consider them from a new angle, this collection of sermons from one of the greatest preachers of the twentieth century will move your mind to greater understanding and your heart to deeper worship.

Veterinary Forensics: Investigation, Evidence Collection, and Expert Testimony will provide anyone involved in an investigation of an animal involved crime or civil action with the knowledge and tools that can give guidance for their actions in completing a

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forensic investigation. All 50 U.S. states, and numerous countries around the world, have laws against animal abuse and cruelty. Law enforcement agents, veterinarians, the judiciary, attorneys and forensic scientists may be involved in cases of animal cruelty, neglect or human crimes that may have an animal element. Additionally, the animal can be the victim, suspect or in some instances the witness of a crime. Given that acquittal or conviction is dependent upon the nature and veracity of the evidence, the quality of the evidence in an animal-related crime investigation must be beyond reproach. The

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book begins with a discussion of animal abuse and crimes against animals, crime scene investigation, and, from there, discusses various types of forensic examinations of the animal, culminating in a review of the judicial system and testimony in a court of law. All contributing authors are practicing professionals in law, veterinary medicine, and the private sector who provide current, best-practice evidence collection and forensic techniques. Chapters provide in-depth detail about the forensic clinical examination and forensic necropsy of small and large animal species, forensic radiology,

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forensic toxicology, bite mark analysis and animal behavior. Various, relevant forensic disciplines such as bloodstain pattern analysis, DNA analysis, animal sexual abuse, agroterrorism, animal hoarding, ritual crimes against animals, and animal fighting are discussed. Key Features: Presents established and accepted police techniques in animal crime scene investigation including identification, documentation and packaging of physical evidence and scene photography and videography Includes essential techniques to collect and preserve biological and DNA evidence for animal DNA testing Review of the

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forensic clinical examination and forensic necropsy of small and large animals Provides methods of evidence presentation in the courtroom, the nature of court room testimony, and the development of an expert report Veterinary Forensics: Investigation, Evidence Collection, and Expert Testimony fills the void of applied, real-world investigative techniques for the collection and presentation of veterinary forensic medical and scientific information. It will be a welcome reference to both the student and professional in the understanding all relevant evidentiary, investigative, and

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legal elements of the discipline.

Whether youre a new officer or in need of a mentor, *From Buddy to Boss: Effective Fire Service Leadership*, is a must-have management book youll turn to over and over again. Fire service veteran Chase Sargent has taken his popular course and written a no-holds barred leadership book for the fire service in a conversational and easy-to-read style. He tells you how to accept and survive politics, deal with the fringe employees, and keep your cool -- tricks of the trade that usually takes years to acquire. In this book youll

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In his prime, in the 1970-s and 80-s, legendary Swedish chess grandmaster Ulf Andersson was a Top 10 player with a distinct, immediately recognizable style. He

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almost never lost a game and kept scoring wins from quiet positions. Quiet positions? Acclaimed chess author Cyrus Lakdawala has played Andersson's lines for decades and explains that those positions only LOOK quiet. Ulf Andersson, who understood the subtleties of strategic chess better than almost anyone else, always detected and exploited hidden opportunities. As Andersson's openings tend to glide into the middlegame and often into the endgame, How Ulf Beats Black is much more than just a chess opening manual. Lakdawala's lucid explanations offer a practical guide to

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positional technique that will improve your endgame skills as well. On top of that it is also a games collection of a great but often misunderstood chess player. This repertoire is not based on forcing variations but on understanding the underlying principles and techniques. As a result your opponent will not be able to surprise you because you forgot to check recent novelties. The final chapter 'What did Ulf play?' presents exercises to test your understanding.

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