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following parameters on the
machine: Parameter. Value. Baud
rate: 9600: Parity: None: Data
bits: 8: Stop Bits: 1: Some of the
above settings seem to conflict
with those in ConnectCNC; but
the control counts the even parity
bit as a data bit. Set ConnectCNC
as follows: Common Settings .
Name: Acramatic 950: Baudrate:
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Acramatic 2100 Cincinnati CNC, I recently trained four people on some Cincinnati Arrow machines with the Cincinnati Acramatic 2100 control. Vertical Machining Centres that go from a 500 small machine up to 3 metre X axis machine. Some have Fanuc controls but these machines have the Cincinnati Acramatic 2100 control.

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instructions and safety
precautions given in this manual.
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